

B&B Wood Products 26301 Richmond Road Bedford Heights, OH 44146 Tel: 216-292-6555 Web: bbwood.com E-Mail: info@bbwood.com



B&B Wood Products

The Complete MOUICINGS

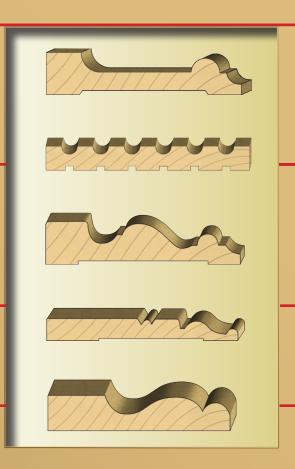
Catalog

Hardwood, Hand Carved, Flexible and MDF are stocked in many profiles. This catalog details our stock mouldings and many of our most popular special order profiles.

We inventory a full range of casing, base, crown, chair and bar rail and much more. Mouldings are available in traditional, embossed, hand carved and Mon Reale® poplar overlay.

Our companion **MILLWORK** catalog displays stock carvings, niches, domes, finials and other millwork items.

Custom mouldings, millwork, carvings and turnings are our specialty.



B&B Wood Products inc.

26301 Richmond Road, Bedford Hts, OH 44146-1488 (216) 292-6555 / Fax (216) 292-6584 / E-mail: info@bbwood.com store.bbwood.com

Trim Length Policy

Random length orders for traditional mouldings and boards will ship with lengths at approximately 85% 8' foot and longer. Embossed and Mon Reale profiles will ship 3' to 16'. Mouldings that begin with any prefix other than BB will be tallied on the half foot. Specified length orders are subject to availability and the following up-charges.

Specified Lengths: There is an up-charge for specified lengths. Specified lengths are subject to availability. Long and wide boards in some hardwoods are unavailable. Glued-up boards can be quoted upon request.

CUSTOM profiles can be quoted. Orders for custom work will be invoiced for material overruns (not to exceed 15% of order).

Return Policy

Stock material may be returned subject to a 15% return charge. Special and Custom order trim is not returnable. Trim that has been field cut or finished is not returnable. Material must be in good condition and returned within 90 days. Any freight or packaging charges are the responsibility of the customer. Please obtain an RGA (returns goods authorization) before returning any material.

Installation & Handling

- Run heater or air conditioner to dehumidify job prior to and during moulding installation and finishing. (Remember concrete slabs and sheetrock mud all add moisture to the job site)
- Store trim inside and off of the floor to keep it dry. (All mouldings should be unbundled)
- Acclimate wood for 3-5 days to the job atmosphere. A good practice for all trim carpenters is to use a psychrometer to measure the moisture content of the job. The relative moisture of the area should be between 30-40%.
- During installation, nail mouldings securely to studs and glue mitered corners. Miters can receive biscuit type joinery.
- Central humidification systems are highly recommended when extensive millwork is being installed. Shrinking or cracking of trim work is a sign that the moulding was installed in too humid an environment.
- If installing door or window mouldings with a pattern (embossed or Mon-Reale®) cut the head casing first so that the pattern on the side casing will miter into the head casing. Use a stool on all windows to avoid having to match four sides of patterns.
- If installing Crowns, Bases, Chair-rails etc. with a pattern: First install any outside corners and work back into inside corners. If a single moulding has two embossings, match the largest embossing first. If a moulding has dentil and embossing, match the dentil first and let the embossing match as well as possible.

Finishing

- Caulk, fill and sand well.
- Apply quality paints or stains as recommended by the paint/stain manufacturer. Sand between coats as needed. Mon-Reale so overlay has the same porosity as poplar, allowing the stain to penetrate to the same depth and creating a uniform appearance.
- Our hardwood mouldings are produced from clear kiln-dried hardwood lumber. All lumber is NHLA graded and dried to 6-8% moisture content.
- We are not responsible for changes in mouldings due to environmental conditions during or after installation.

All warranties are the sole responsibility of the manufacturer. B&B Wood offers no warranty on any product sold.

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Mouldings

We inventory a large array of mouldings including Poplar, Red Oak, Maple, Cherry, Primed Pine and MDF. Included in this mix are Embossed Poplar, Red Oak and Mon Reale® (registered trademark of White River). Other hardwoods can be quoted. Select profiles are available in MDF. MDF profiles are listed in the list price catalog.

Mon Reale si a fine grained overlay, contoured to hardwood poplar mouldings. It paints, stains, glazes and accepts any finish used on wood mouldings. Hand carved mouldings are shown throughout the catalog. These are sold as 8'0" long (with 8' defined as lengths between 7'9" to 8'0"). The mouldings on the following pages show our stock profiles and many of our most popular non-stock profiles.

Curved Mouldings



FLEX resin mouldings are available in no-grain (Poplar grain) and Oak grain for interior or exterior applications. See Pages 36 & 37 for details on length availability and for information on how to order. Most stock wood profiles are available in FLEX without a set-up charge. Profiles that do not exist in flex can be quoted. For a list of custom profiles go to store.bbwood.com.



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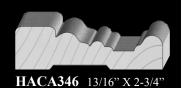
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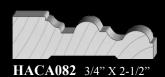
Special Order

Profiles below are a few of our non-stock designs. See store.bbwood.com for a complete list.

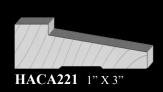


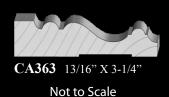
CA335 13/16" X 2-1/2"



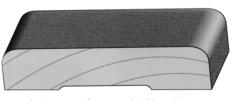




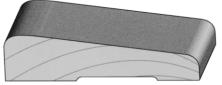




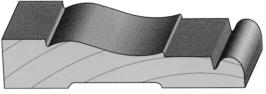
Casing - Stock

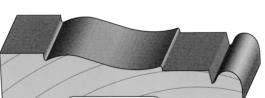


BB471 P-O 7/16" x 2" **BB472** P-O 9/16" x 2-5/8"

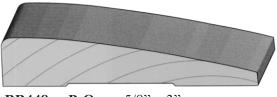


BB324 P-O-M 9/16" x 2-1/4"

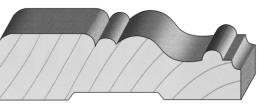




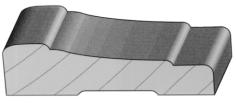
BB371 P-O-M 9/16" x 2-1/2"



BB448 P-O 5/8" x 3"



13/16" x 3" **CA300**



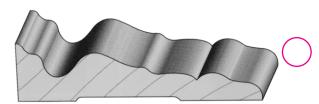
BB356 P-O-M-C 9/16" x 2-1/4" **BB356** F 11/16" x 2-1/4"



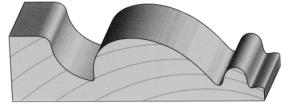
BB361 P-O-M-MDF* 9/16" x 2-1/2"



BB340 Special Order 5/8" x 2-3/4"



BB685 P-O-C-M 3/4" x 3"



BB460 P-O 13/16" x 3"



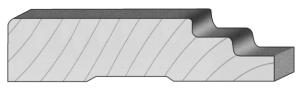
9/16" x 3-1/4" **BB445** P-O-C-MDF446*



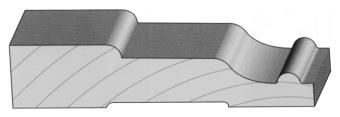
BB753 P-O-C-M **BB750** P-O-C-M

7/16" x 3-1/4" 7/16" x 4-1/4"

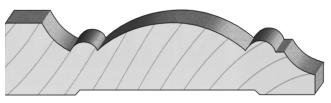
Casing - Stock



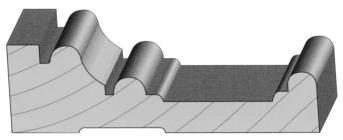
BB480 P-O 3/4" x 3-1/4" **CA368** Special Order 13/16" x 2-3/4"



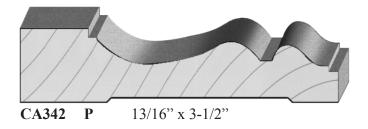
BB490 P-O-C-M 13/16" x 3-1/2"

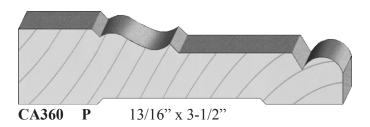


CA344 Special Order 13/16" x 3-1/2"



RB3 P-M 1-1/16" x 3-1/2"



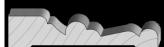


Special Order

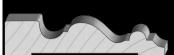
Profiles below are a few of our non-stock designs. See **store.bbwood.com** for a complete list.



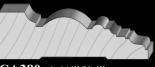
BB444 5/8" X 3-1/2"



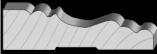
HACA091 3/4" X 3-1/2"



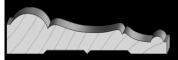
HACA288 13/16" X 3-3/4"



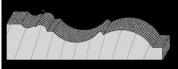
CA380 1-1/4" X 4"



CA388 1-1/16" X 4"



HACA134 1" X 4"



CA389 1-1/16" X 4-1/2" Not to Scale

Casing

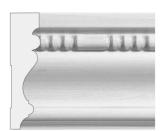
Ornamentally Embossed Poplar- Special Order



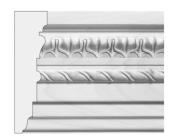
CA30 13/16" x 3-3/4"



CA31 13/16" x 4"



CA36 13/16" x 3-1/4"



CA37 1-1/16" x 4"



CA38 1-1/4" x 4"



CA39 13/16" x 3-1/2"



CA40 1-1/4" x 4"



CA41 13/16" x 3-1/4"

MON REALE[®] - Fine grain overlay contoured to Poplar - Special Order



CA8320 1-1/4" x 4-1/2" **CA8340** 1-1/16" x 3-3/4"



CA8322 1-1/16" x 4-1/2" CA8342 13/16" x 3-3/4"



CA8326 1-1/4" x 4-1/2"



CA8330 1-7/8" x 5"



CA8338 1-1/16" x 3-3/4"



CA8349 1-1/8" x 3"

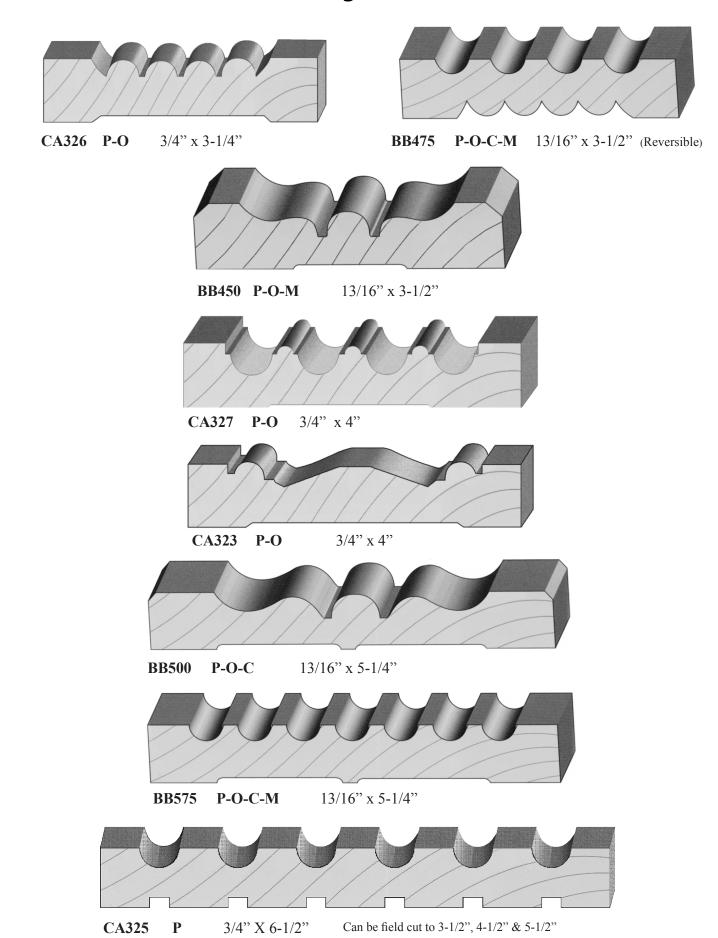


CA8344 13/16" x 4"

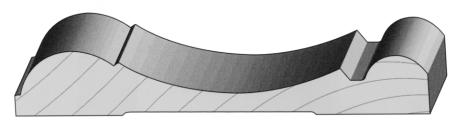


CA8350 1-1/8" x 3"

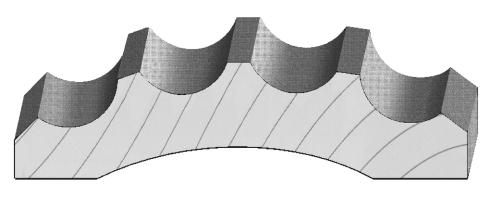
Casing - Stock



Casing - Stock



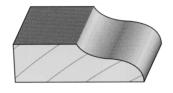
BB400 P-O-C-M 3/4" x 4-1/2"



CA328 P 1-1/4" x 5"

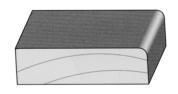
CA329 P 1-3/4" x 8" 5 flutes: Not Pictured; Special Order

Door Stop - Stock



BB907 P-O-C-M-S 3/8" x 1-5/16" **BB907 F** 3/8" x 1-5/16"

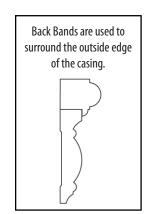
WM906 WP 7/16" x 1-3/8"

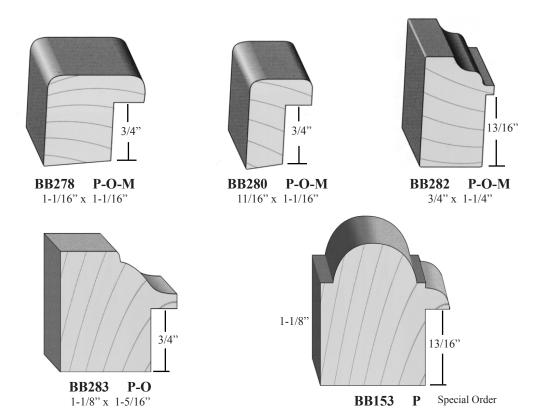


BB886 P-O-C-M 3/8" x 1-5/16"

WM876 WP 7/16" x 1-3/8"

Back Band - Stock





Mon Rreale® 13/16" Lip: Special Order

Fine grain overlay contoured to unfinished Poplar



BB8110 1-1/2" x 1-13/16" repeats 1"



1-1/2" x 1-3/8"

BB8111 2-1/2" x 1-3/4" repeats 2-7/8"



BB8108 1-3/4" x 2"



BB8109 2-1/2" x 2"



BB8122 2" x 1-13/16"

Embossed Poplar 13/16" Lip: Special Order







BB15

1-3/8" x 1-1/2"

BB17

2-1/2" x 1-3/4"

CR68

2-1/2" x 1-3/4"

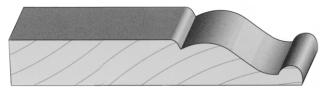
Base - Stock



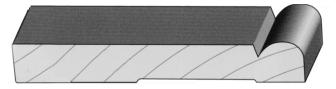
BB714 P-O-C-M 7/16" x 3"



BB664 P-O-C-M-F 7/16" x 3"



BB220 P-O-C 3/4" x 3-1/16"



BB753 P-O-C-M 7/16" x 3-1/4"



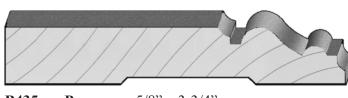
 BB622
 P-O-C-M
 9/16" x 3-1/2"

 BB620
 P-O-C-M-F
 9/16" x 4-1/4"

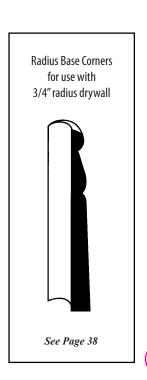
 MDF620
 1/2" x 4-1/4"



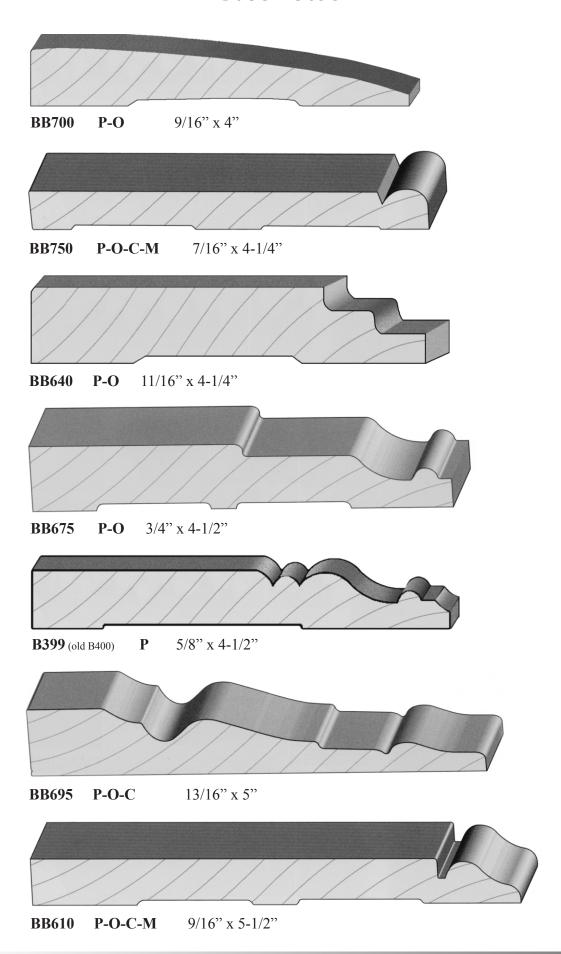
BB614 P-O-C-M 9/16" x 3-1/2"



B435 P 5/8" x 3-3/4"



Base - Stock



Special Order

non-stock designs. See store.bbwood.com

Profiles below are a few of our for a complete list.





HABA304 11/16" X 5-1/4"



HABA066 3/4" X 5-1/2"



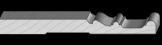
HABA218 11/16" X 5-1/2"



HABA264 5/8" X 5-1/2"



HABA062 5/8" X 6"

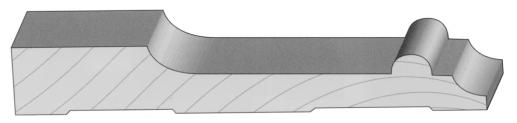


B442 3/4" X 8"

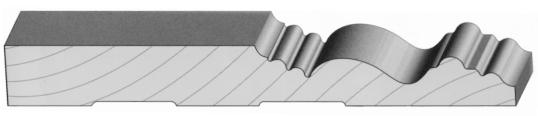
Base - Stock



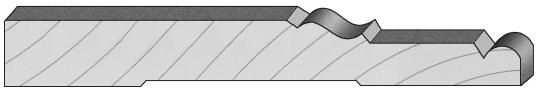
BB7613 P-O-M 11/16" x 5-1/4" 9/16" x 5-1/4" **MDF610**



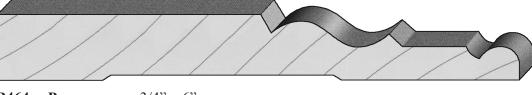
BB775 P-O-M 13/16" x 5-1/2"



3/4" x 6" P-O **B401**



B462 P 3/4" x 6"



3/4" x 6" **B464**

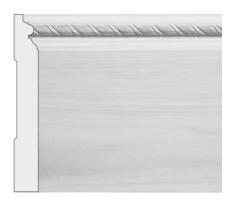




BA43-C 3/4" x 5-1/2"



BA46 11/16" x 5-1/2"



BA44 3/4" x 6" Add bead & barrel design PM22pl for a7-3/4" high



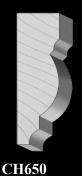
BA47 3/4" x 5-1/2"



BA42 3/4" x 7"

Special Order

See store.bbwood.com for custom profiles.



13/16" X 2-1/2"



11/16" X 3"

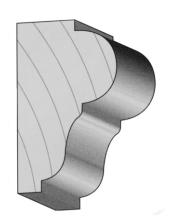
Chair Rail - Stock



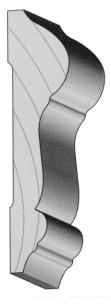
BB299 P-O-C-M 3/4" x 2-3/8"



CH610 P-O-M 3/4" x 2-13/16" Lips 1/2" to 3/4"

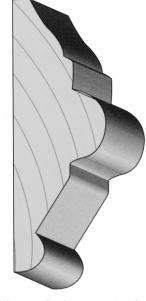


BB350 P-O-C 1-1/8" x 1-7/8"



BB297 P-O-C-M MDF297





BB300 P-O-C-M MDF300

1-1/16" x 3" 1" x 3"

Ornamentally Embossed Poplar- Special Order



CR69 P

1-1/16" x 2-1/4"



CR67 P-O

13/16" x 2-1/8"

14

Chair Rail





CR61 13/16" x 2-1/2"



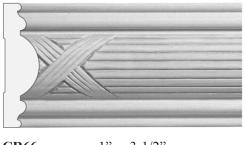
1-1/16" x 3-1/4" **CR63-A**



1-1/16" x 3" **CR64**



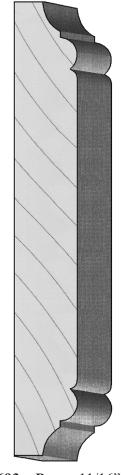
CR65 13/16" x 2-1/2"



CR66 1" x 3-1/2"



BB400 P-O-C-M 3/4" x 4-1/2"



CH693 11/16" x 5"

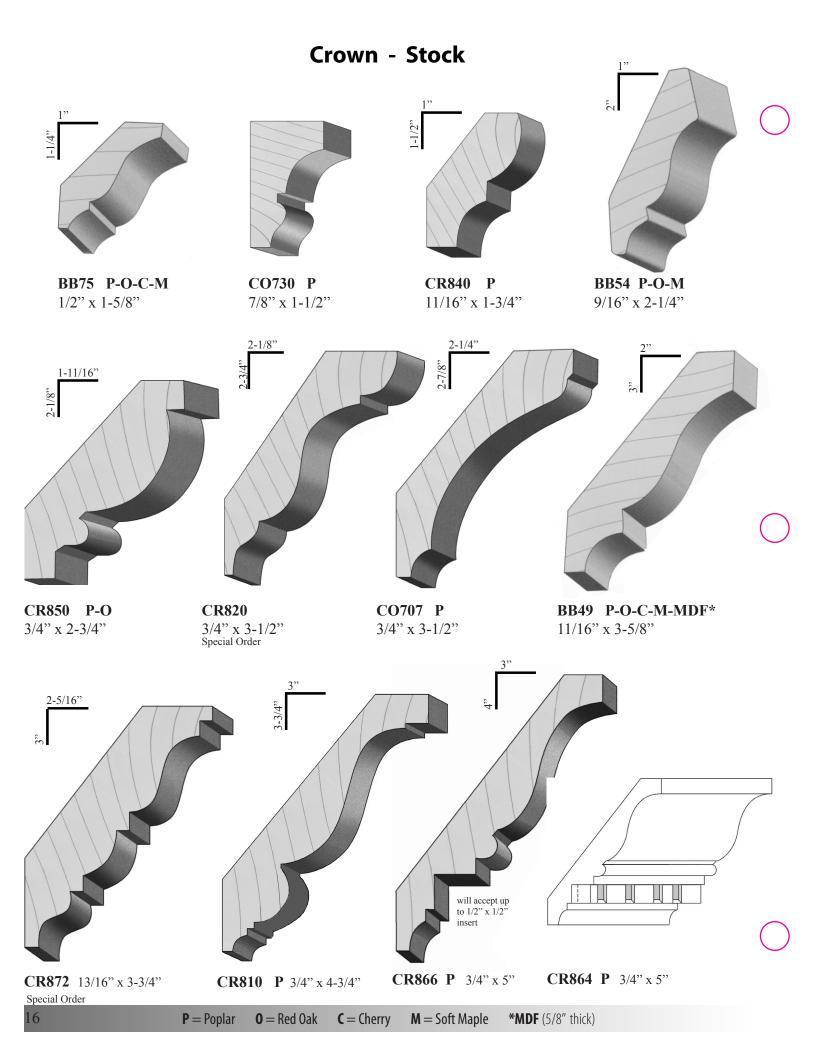


CH640 1-1/16" x 3

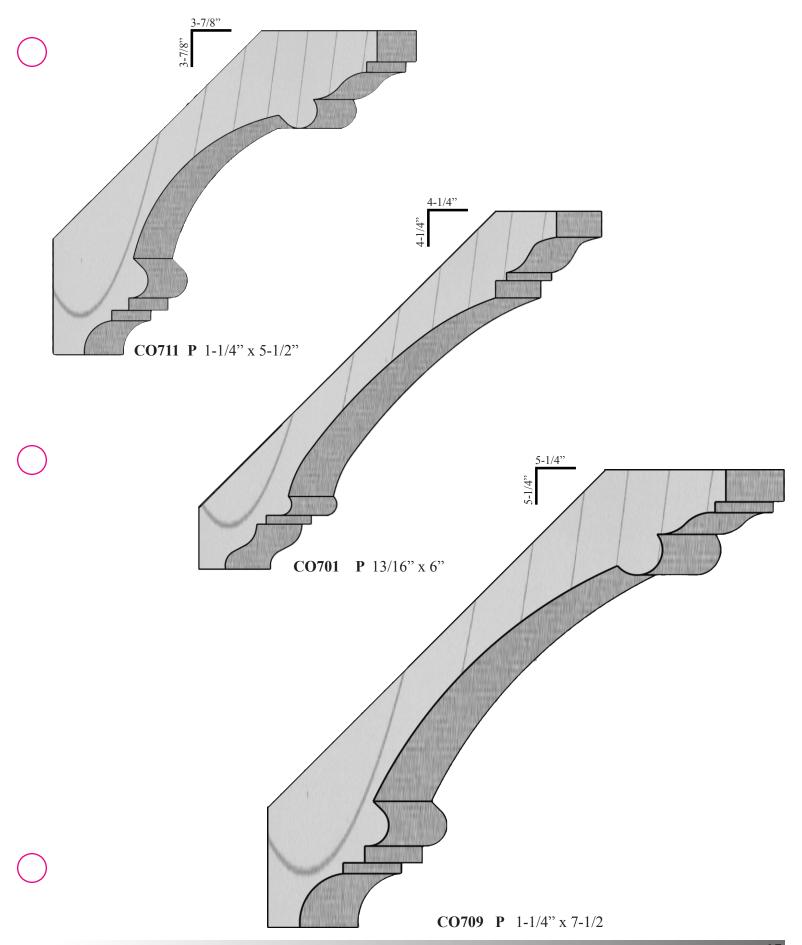
Special Order

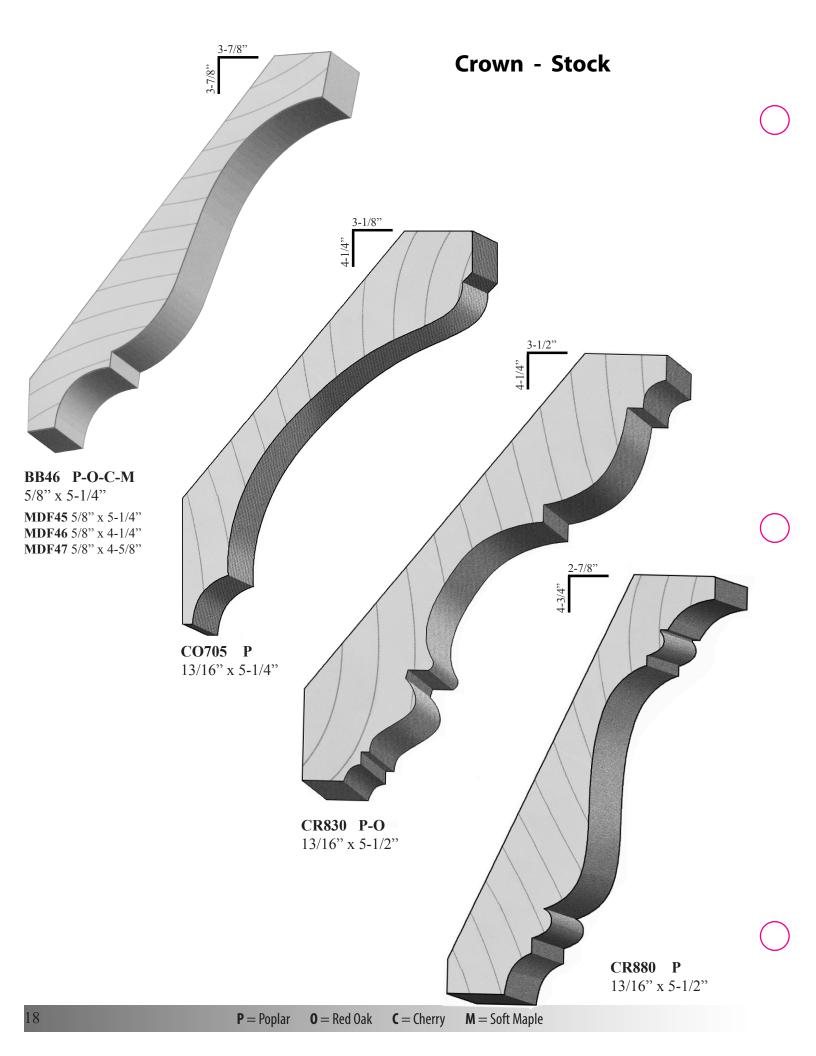
See

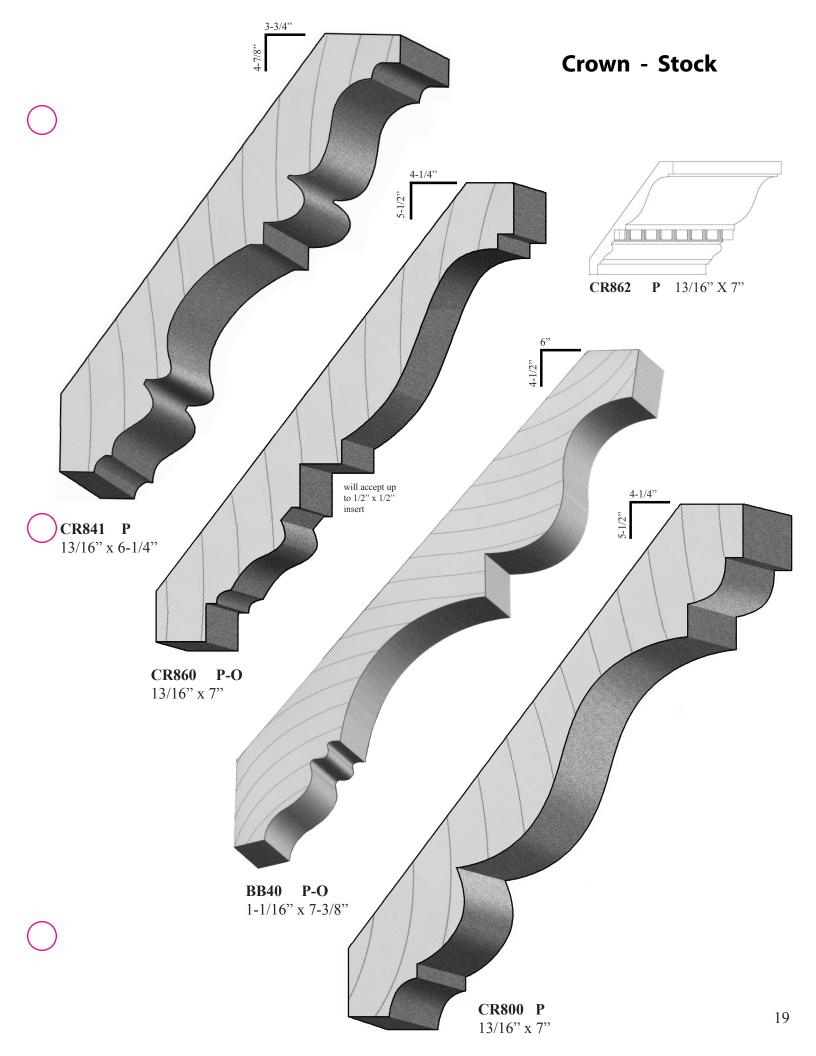
store.bbwood.com for custom profiles.



Crown - Stock







Ornamentally Embossed Poplar Crown - Special Order



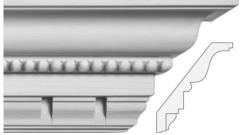
13/16" X 4-3/8" **CM70** Proj. 2-11/16", Drop 3-1/2"



13/16" X 3-3/4" **CM72** Proj. 2-5/16", Drop 3"



13/16" X 4-1/2" **CM71** Proj. 3", Drop 3-3/4"



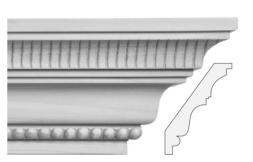
13/16" X 5-3/16" **CM75** Proj. 3-3/8", Drop 4"



13/16" X 5-1/2" **CM76** Proj. 3-1/4", Drop 4-3/8"



13/16" X 4" **CM77** Proj. 2-1/2", Drop 3-1/2"



CM80 13/16" X 5-1/2" Proj. 3-1/4", Drop 4-3/8"



13/16" X 5-1/2" **CM83** Proj. 3-1/2", Drop 4-3/8"



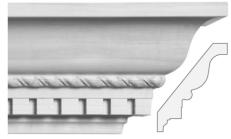
13/16" X 6-1/4" Proj. 4", Drop 4-3/4"



13/16" X 3-3/4" Proj. 2-1/4", Drop 3"



13/16" X 7" **CM86** Proj. 4-1/4", Drop 5-1/2"



CM87 3/4" X 5" Proj. 3", Drop 4"

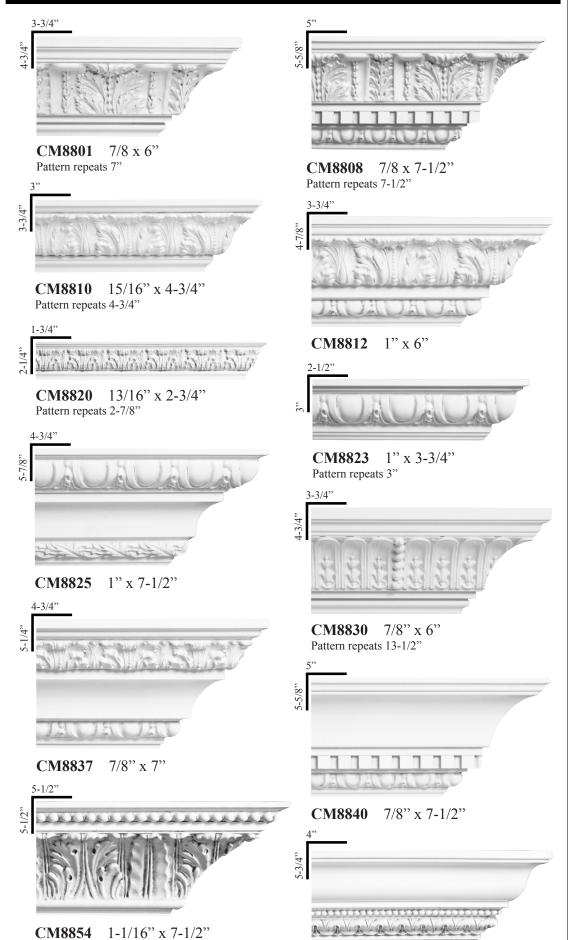


CM88 3/4" X 2-3/4" Proj. 1-11/16", Drop 2-1/8"



Proj. 1-11/16", Drop 2-1/8"

MON REALE® Fine grain overlay contoured to Poplar - Special Order



CM8856 13/16" x 6-1/2"

8' Cherry & Maple Special Order



MLD5840 13/16" x 4-3/4" 3" Projection, 3-3/4" Drop Pattern repeats 3-1/2"



MLD5842 13/16" x 3-1/2" 2-1/4" Projection, 2-3/4" Drop Pattern repeats 2-1/2"



MLD5844 13/16" x 2-1/2" 1-5/8" Projection, 1-7/8" Drop Pattern repeats 1-3/4"



MLD5846 13/16" x 3" 2" Projection, 2-1/4" Drop

Pattern repeats 2-3/4"

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MLD5848 13/16" x 4-3/4" 3" Projection, 3-3/4" Drop Pattern repeats 1-3/4"



MLD5860 13/16" x 3-1/2" 2-1/4" Projection, 2-3/4" Drop Pattern repeats 2"

Not to Scale

Special Order

Profiles below are a few of our non-stock designs. See store.bbwood.com for a complete list.

Specifications for Carved:

7'9" charged as 8' 2" end split Defects less than 1/4" x 1/4" **Dime-sized closed knots**



MLD5900 13/16" x 5-1/4" Repeats 15-1/2"



MLD5902 13/16" x 5-1/4" Repeats 21"

MLD5912 13/16" x 3-1/2" Repeats 13-1/4"



MLD5903

13/16" x 5-1/4" Repeats 9-3/4"

MLD5922

13/16" x 3-1/2" Repeats 6"

MLD5962

9/16" x 1-1/2" Repeats 2-5/8"



MLD5910 13/16" x 3-1/2"

Repeats 6-1/4"

Not to Scale **Sold Unfinished**

Friezes MAPLE & CHERRY - Special Order

8'0" Lengths



MLD5914 13/16" x 3-1/2"



MLD5916 13/16" x 3-1/2"



MLD5918 13/16" x 3-1/2" Repeats 8"



MLD5920 13/16" x 3-1/2" Repeats 1-3/4" **MLD5958** 916" x 1-1/2" Repeats 3/4"



MLD5924 13/16" x 3-1/4" Repeats 2"



MLD5926 13/16" x 3" Repeats 3-3/8"

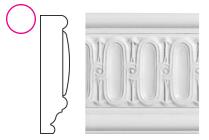


MLD5928 13/16" x 3" **MLD5946** 11/16" x 1-1/2"

Repeats 17-3/4"

Friezes - Mon Reale® - Special Order

Fine Overlay Contoured to Poplar



FR8920 13/16" x 3-3/4" Pattern repeats 7/8"



FR8921 13/16" x 3-3/4" Pattern repeats 6-1/8"



FR8922 13/16" x 3-3/4" Pattern repeats 2"



FR8940 13/16" x 3-3/4" Pattern repeats 12-1/2"



FR8950 13/16" x 5-1/2" Pattern repeats 26"



FR8953 13/16" x 5-1/2" Pattern repeats 7-1/2"



FR8955 13/16" x 5-1/2" Pattern repeats 26-1/2"



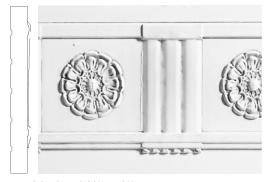
FR8956 13/16" x 5-1/2" Pattern repeats 24"



FR8960 13/16" x 5-1/2"
Pattern repeats 16"



FR8965 13/16" x 5-1/2" Pattern repeats 11-1/2"



FR8970 3/4" x 8" Pattern repeats 7-3/4"

Special Order

Profiles below are a few of our non-stock designs. See **store.bbwood.com** for a complete list.



FR8923 13/16" x 3-3/4"



FR8954 13/16" x 5-1/2"



FR8957 13/16" x 5-1/2"



FR8967 13/16" x 6-3/4"



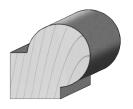
FR8968 13/16" x 6-3/4"



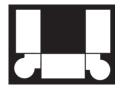
FR8971 13/16" x 6-3/4"

Panel Mould - Stock

See store.bbwood.com for more designs



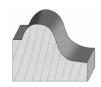
PM484 P-O-M 3/4" x 3/4"



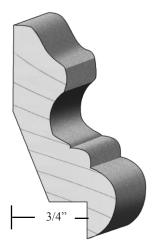
PM484 is used where two 1x's meet to create a finished look.



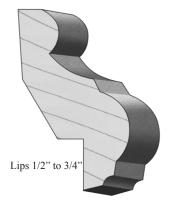
PM485 P 3/8" x 1/2"



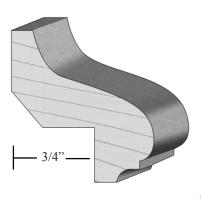
PM539 P 1/2" x 5/8"



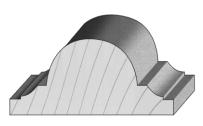
PM500 P 5/8" x 2-1/4"



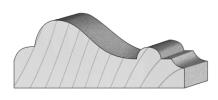
PM505 P-O 3/4" x 2"



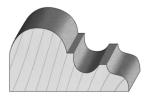
PM580 P 3/4" x 1-3/4"



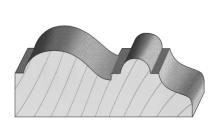
PM511 P 13/16" x 1-3/4"



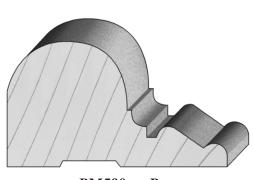
PM525 P-O 11/16" x 1-3/4"



PM535 P-O 5/8" x 1-1/4"



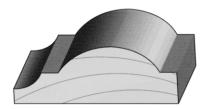
PM570 P 3/4" x 2"



PM590 P 1-1/2" x 2-1/2"

Panel Mould - Stock

See store.bbwood.com for more designs



BB150 P-O-C 11/16" x 1-3/4"



BB152 P-O-M-C 9/16" x 1-1/4"



BB154 P-O-M-C 5/16" x 7/8"



BB156 P-O-M-C 7/32" x 1/2"

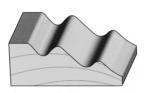


RE104 P 9/16" x 1-5/8"



RE107 P 3/8" x 3/4"

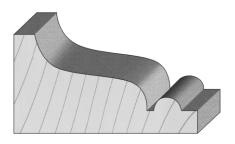




BB219 P-O-M 5/8" x 1-7/16"



MA165 P-O 13/16" x 1-5/8"



PM526 P 1-1/16" x 2-1/8"

Rope Mould - Stock



Item#	Size	Specie
Rope012	1/4" x 1/2" x 8'0"	P-O-M-C
Rope034	3/8" x 3/4" x 8'0"	P-O-M
Rope114	5/8" x 1-1/4" x 8'0"	P-O-M

Diameters Available: 3/8", 1/2". 5/8", 3/4", 1", 1-1/4", 1-1/2", 2", 3", 4"

Species Available:

Alder Cherry Red Oak
Ash Hickory White Oak
Beech H. Maple Poplar
Birch S. Maple Walnut

Ornamentally Embossed Poplar - Special Order



PM07 5/8" x 1-1/8"



PM08 5/8" x 1-1/4"



PM09 5/8" x 1-1/4"



PM10 5/8" x 1-1/4"



PM11 7/16" x 5/8"



PM12 5/8" x 1-1/8"



PM20 13/16" x 2"



PM22-PL 11/16" x 1-3/4" **PM22** no lip 11/16" x 1-3/4"



PM23-B 3/4" x 2"



PM24 3/4" x 2"



PM25 1" x 2-1/2"



PM26 1-1/16" x 2-1/8"



PM27 3/4" x 2"



PM29 1" x 1-1/2"



PM50 3/4" x 1-1/4"



PM52 13/16" x 1-3/4"



PM54 11/16" x 1-1/2"



PM55 13/16" x 1-1/4"



PM56-B 1" x 1/2"



PM57 5/8" x 1-1/4"



PM58 5/8" x 1"



PM59 5/8" x 3/4"



PM70 Lip 1/2 to 3/4" 3/4" x 2-3/8"



PM71 3/4" x 1-3/4"



PM72 11/16" x 1-5/8"



PM73 5/8" x 1"



PM74 3/8" x 1/2"

MON REALE® - Special Order

Fine grain overlay contoured to Poplar



PM8511 13/16" x 2" Repeats 2-1/4"



PM8520 7/8" x 2" Repeats 1"



PM8522 9/16" x 1" Repeats 1/4"



PM8523 7/8" x 1 3/4" Repeats 1/2"



PM8524 5/8" x 1" Repeats 1/4"



PM8525 7/8" x 1-1/2 Repeats 1/2"



PM8528 5/8" x 1" Repeats 2-3/8"



PM8532 1-1/8" x 2-3/4" Repeats 8"



PM8535 3/4" x 1-1/2" Repeats 1-3/4"



PM8536 1" x 2-3/4" Repeats 2-5/8"



PM8540 5/8" x 1" Repeats 3/4"



PM8541 7/8" x 1-1/2" Repeats 1-1/4"



PM8545 9/16" x 1" Repeats 3/4"



PM8546 7/8" x 1-3/4" Repeats 1-1/4"



PM8553 1-1/8" x 2-3/4" Repeats 8" **PM8552** 13/16" x 2" Repeats 4-3/4"



PM8557 1-1/4" x 2-1/2 **PM8558** 7/8" x 1-3/4"



PM8561 1/2" x 1" **PM8564** 7/8" x 2" PM8565 9/16" x 1"



PM8568 13/16" x 2-1/2" Lips 1/2 to 13/16" See store.bbwood.com for more designs

MAPLE & CHERRY 8'

Special Order



MLD5940 5/8" x 1-1/2" Repeats 1-5/8"

MLD5942

11/16" x 1-1/2" Repeats 1-5/8"



MLD5944

11/16" x 1-1/2" Repeats 1-3/8"



MLD5949

11/16" x 1-1/2" Repeats 1-3/4"



MLD5950

9/16" x 1-1/2" Repeats 5/8"



MLD5952

9/16" x 1-1/2" Repeats 1-1/8"



MLD5954

9/16" x 1-1/2" Repeats 3-3/4"



MLD5956

9/16" x 1-1/2" Repeats 1"



MLD5960

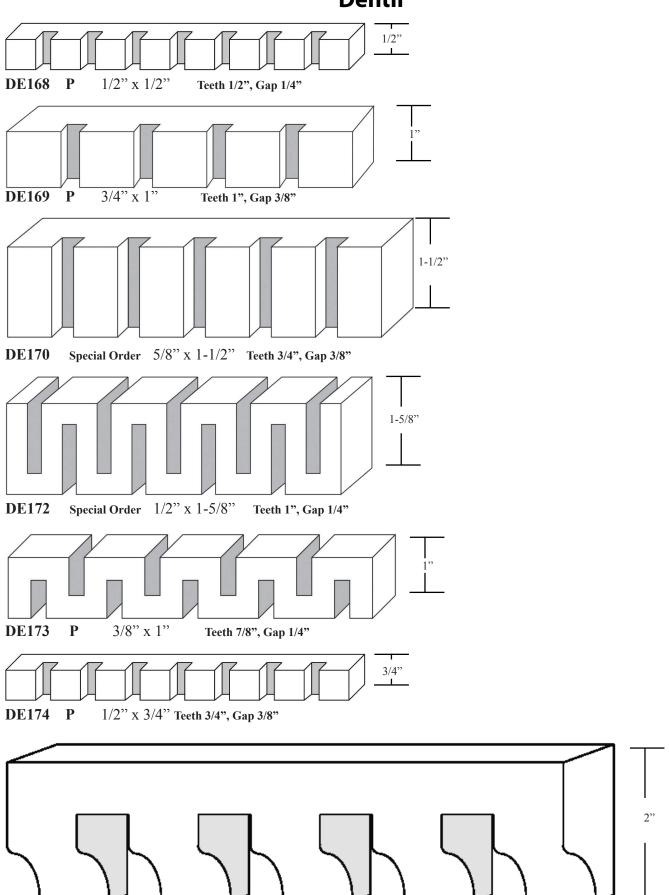
9/16" x 1-1/2" Repeats 3/4"



MLD5966

5/8" x 2-1/8" Repeats 1-1/8"



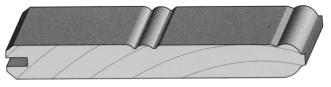


BB1200 P-O-C-M 3/4" x 2"

Teeth 1", Gap 1/2"

Bead Board - Stock

Philadelphia Fence

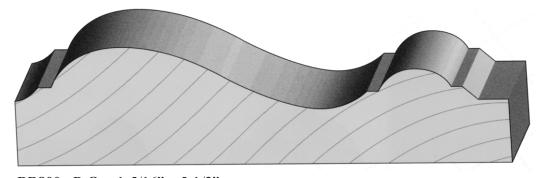


P-O-C-M 5/16" x 3-7/16"

Reversible - Beaded or V-Joint

Can be custom quoted in any width

Mantle Mould - Stock



BB800 P-O 1-5/16" x 5-1/2"

MM187

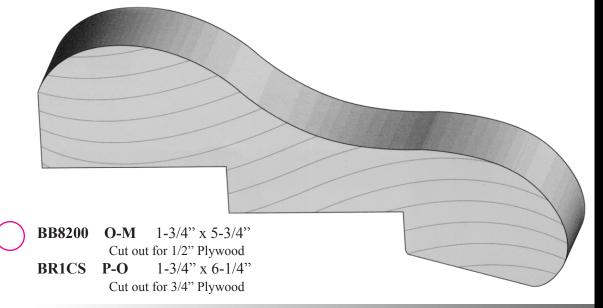
Special Order

Profiles below are a few of our

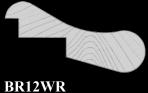
non-stock designs. See store.bbwood.com for a complete list.

1-1/4" x 4-3/8"

Bar Mould - Stock



 $\mathbf{P} = Poplar$ $\mathbf{0} = \text{Red Oak}$ **C** = Cherry **M** = Soft Maple



1-5/16" X 4-1/4"

Not to Scale

Lattice

BB265 BB267

Parting Stop

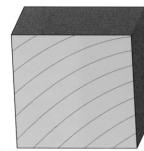


Squares



Mullions

BB956, BB957(A), BB958, BB959



BB235 BB236

BB237

Item	Size	Stock
BB235	1-3/4" x 1-3/4"	P-O-M-C
BB236	1-1/2" x 1-1/2"	P-O-M-C
BB237	1-1/4" x 1-1/4"	P-C
BB254	1/2" x 3/4"	P-O-C
BB265	3/8" x 1-3/4"	P-O-M
BB267	3/8" x 1-3/8"	O-M
BB956	1/4" x 2"	P-O-M
BB957A	1/4" x 1-3/8"	P
BB957	1/4" x 1-3/4"	P-O-M-C
BB958	1/4" x 2-1/2"	P-O-M-C
BB959	1/4" x 5-1/2"	P-O-M-C

 $\mathbf{P} = Poplar$ **0** = Red Oak **M** = Soft Maple **C** = Cherry

S4S Boards

Boards are moulded on 4-sides (some current stock is surfaced 3-sides ripped 1 edge)



Boards are stocked in:

Special Order:

Red Oak Mahogany Hard Maple Douglas Fir **Poplar** Hickory Walnut Sapele Soft Maple Alder European Beech Ash

Cherry White Oak Knotty Alder

Lengths (depending on specie) are from 8' to 16'. Thicknesses include 3/4", 1-1/16", 1-5/16" and 1-3/4"; Widths from 1-5/8", 2-1/2", 3-1/2", 5-1/2", 7-1/4", 9-1/4" and 11-1/4" (11-1/4" boards may be glued up in some species). All species are not stocked in all sizes. Custom sizes are available.

Frames, Jambs, Sills & Brickmould









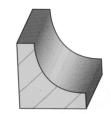


Item	Size	Specie
Frames	4-9/16", 5-1/4", 6-9/16", 7-1/4", 8-11/16"	Fir, Knotty Alder, Mahogany, Poplar, Prime, Oak & more
Jambs	4-9/16", 4-7/8", 5", 5-1/4", 6-9/16", 6-13/16"	Prime, Poplar, Oak, Maple, Cherry, & more
Oak Sill	1-3/8" x 7-1/4" (wall 4-5/8" to 5-1/4"); 1-3/8"	' x 9-1/4" (wall 5-3/8" to 7-1/4")
Oak Threshold	5/8" x 3-5/8"	
Brickmold (BB180)	1-1/4" x 2"	Fir, Knotty Alder, Mahogany, Poplar, Prime, Red Oak & more

Shoe



BB129Species at Bottom of Page 7/16" x 11/16"



BB100 P-O-M-C 11/16" x 11/16" **B95 P-O** 1/2" x 1/2"

Cove



B8095 P-O 5/8" x 13/16"



B8098 P-O 1/2" x 3/4"

Outside Corner



BB205 P-O-M-C 1-1/8" x 1-1/8"



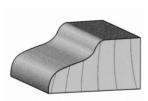
BB206 P-O-M-C 3/4" x 3/4"

Round



Full Round per quote

Stringer



BB918 P-O-M-C 9/16" x 1-1/16"

Head Mould



BB160 P-O-M-C-D 9/16" x 1-3/16"

Quarter Round



BB105 P-O-M-C 3/4" x 3/4"



BB110 P 1/4" x 5/16"

Half Round



BB120 P-O 1/2" x 1" **BB123** P-O 5/16" x 5/8"

Screen



BB142 P-O-M-C 1/4" x 3/4"

Glass Beads/Panel Mould

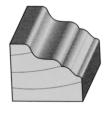


BB147 P-O-M-C 1/2" x 11/16" BB148 P-O-M-C

1/2" x 11/16"



BB145 P-O 3/8" x 7/16" **BB146** O 3/8" x 11/16"



BB132 P-O-M-C 5/8" x 3/4"



BB149 P-O-M-C 13/32" x 11/32" **BB144 P-O-M-C** 7/16" x 19/32"



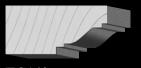
PM537 P 1/2" x 1/2"

Special Order

Profiles below are a few of our non-stock designs. See **store.bbwood.com** for a complete list.



TC120 1" X 2-1/8" Bottom projection 1-5/8"

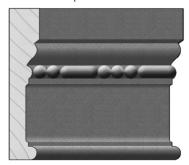


TC140 1" X 2-1/8" Bottom projection 1-1/16"

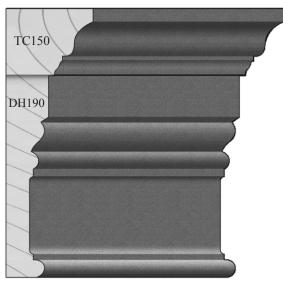
Door Header & Cap

Embossed

Special Order

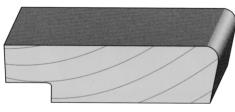


DH99 P 1-1/16" X 5-1/4"

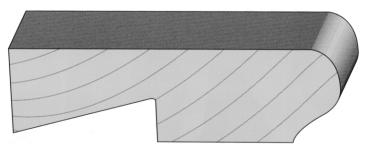


DH190 P 1-1/16" X 5-1/4" **TC150 P** 1-3/4" X 2-1/4" DH190 & TC150 are sold separately

Rabbeted Stool - Stock



BB1164 P-O 5/8" x 2-1/4"



BB1163 P-O-C-M 1-1/16" x 3-1/4"



BB1165 P-O-M 3/4" x 3-1/4"

Crown (Pinch) Blocks - for BB40, BB46, BB49







IP (inside)

CP (center)

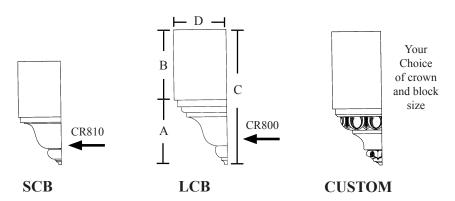
OP (outside)

Size 3 is made with BB49, Size 5 with BB46 and Size 7 with BB40.

		A	В	С	D	Face	Accepts up to
IP3	Inside Corner	2-7/8"	2-5/8"	5-1/2"	2-7/8"		
OP3	Outside Corner	2-7/8"	2-5/8"	5-1/2"	2-7/8"	5-3/4"	3-5/8"
CP3	Center Room	2-7/8"	2-5/8"	5-1/2"	2-7/8"	5-3/4"	Crown
IP5	Inside Corner	3-11/16"	4"	7-11/16"	4-1/16"		5 1/A??
OP5	Outside Corner	3-11/16"	4"	7-11/16"	4-1/16"	8-1/8"	5-1/4"
CP5	Center Room	3-11/16"	4"	7-11/16"	4-1/16"	8-1/8"	Crown
IP7	Inside Corner	5"	5-3/16"	10-3/16"	5-13/16"		7-1/4"
OP7	Outside Corner	5"	5-3/16"	10-3/16"	5-13/16"	11-5/8"	Crown
CP7	Center Room	5"	5-3/16"	10-3/16"	5-13/16"	11-5/8"	Ciowii

Stocked in Poplar and Red Oak. Cherry and Maple are Special Order

Crown Blocks for CR810 & CR800: Special Order



LCB - Large Crown Blocks with CR800							
		А	В	С	D	Face	
LCB040	Inside Corner	5-1/2	6	11-1/2	4-1/2	-	
LCB041	Outside Corner	5-1/2	6	11-1/2	4-1/2	9	
LCB042 Center		5-1/2	6	11-1/2	4-1/2	9	
	SCB - Small Crown Blocks with CR810						
		Α	В	С	D	Face	
SCB045	Inside Corner	3-3/4	4-1/4	8	3-1/4	-	
SCB046	Outside Corner	3-3/4	4-1/4	8	3-1/4	6-1/2	
SCB047	Center	3-3/4	4-1/4	8	3-1/4	6-1/2	

 $A = crown \ height; \ B = block \ height; \ C = total \ height; \ D = Projection \ from \ wall$

CR800; CR806; CR830; CR841; CR860; CR862; CR880, CO705

SCB will accept the following crowns (also can be made with these crowns for extra cost): Embossed: CM70; CM71; CM72; CM74; CM77; CM81; CM85; CM87

Plain: CR810; CR820; CR864; CR866; CR872; CR881; CO707

LCB will accept the following crowns (also can be made with these crowns for extra cost): Embossed:CM73; CM75; CM76; CM80; CM82; CM83; CM84; CM86

Special Order

Profiles below are a few of our non-stock designs. See **store.bbwood.com** for a complete list.

Carved Crown Block



CRV5095 5-1/2" x 5-1/2" x 12-1/8" Accepts crowns 5-1/4 to 7-1/2"

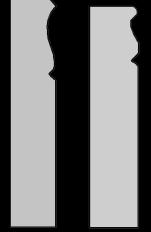
CRV5099
3-1/2" x 3-1/2" x 8-1/2"
Accepts crowns up to 5"

Special Order



CB1 Allow 4" over base height. For bases up to 3/4" thick

CB2 Allow 4" over base height. For bases up to 1" thick



CB3 Allow 2-3/4" over base height. For bases up to 1-1/8" thick

CB4 Allow 2" over base height. For bases up to 1-1/8" thick

Custom Corners



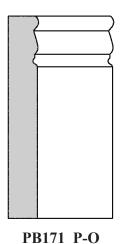


Base/Plinth Blocks - Stock Profile



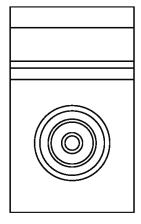
Height 9-1/4" P-O-M-C

B238	15/16" x 2-3/8"
B258	15/16" x 2-5/8"
B358	1-1/8" x 3-5/8"
B4	1-1/8" x 4"
B538	1-1/8" x 5-3/8"



3" x 5" PB170 P-O 4" x 7" PB183 P-O

4-1/2" x 8" PB187 P-O 5-1/2" x 8"



PB192 P 3" x 5"

PB193 P 4" x 7"

PB185 P

4-1/2" x 8" PB186 P

5-1/2" x 8"

Base Corner Blocks

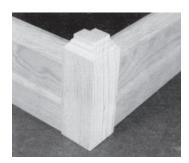


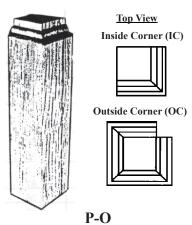
Base Corners

for use with 3/4" radius drywall



R610 (BB610, BB614) P-O R620 (BB620, BB622) P-O LBR001 P (accepts bases up to 3/4" x 8")

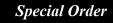


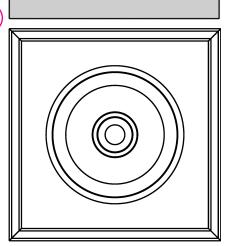


Model Base Size	Block Height
IC-55 up to 5½"	6"
OC-55 up to $5\frac{1}{2}$ "	6"

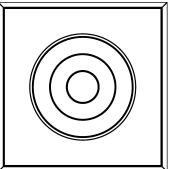


Corner Blocks - Stock Profile

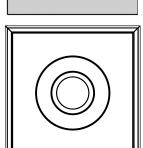




C538-C P-O-M-C 1-1/8" x 5-3/8"

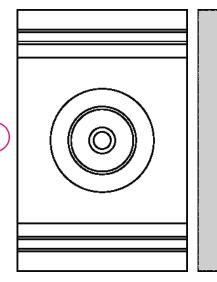


C358-C P-O-M-C 1-1/8" x 3-5/8" C4-C P-O-M-C 1-1/8" x 4"

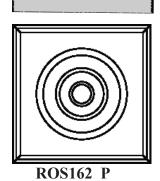


For PLAIN "C" series with edge detail only. Specify (-P). ex. C538-P

C238-C P-O-M-C 15/16" x 2-3/8" C258-C P-O-M-C 15/16" x 2-5/8"



ROS166 P 1" x 3-3/4" x 5-3/4" ROS167 P 1" x 4-1/2" x 6-1/2" ROS168 P 1" x 5-1/2" x 7-1/2"



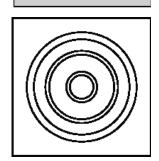
1" x 2-3/4"

ROS169 P
1" x 3-1/2"

ROS160 P
1" x 3-3/4"

ROS158 P
1" x 4"





ROS161 P 27/32" x 2-3/4" ROS159 P 27/32" x 3-1/2" ROS163 P 27/32" x 3-3/4"



Εi



E2



 F_{ℓ}

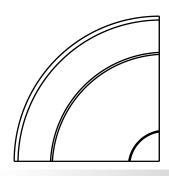


E-8



E-SQ

Rainbow Corner Blocks



R356 P-O 11/16" x 2-3/8" for use with BB371 Casing

R371 P-O 11/16" x 2-5/8" for use with BB371 Casing

R445 P-O 11/16" x 3-3/8" for use with BB445 Casing



Blocks are made as shadow corners (made thicker & wider than casing). Call for quote for blocks that match casing.

Flexible Resin Mouldings for Curved Applications

Interior or Exterior Applications



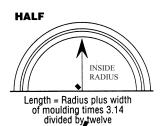


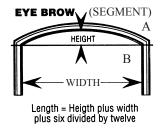


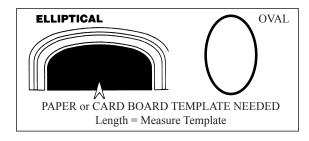


FLEX is a high density polyurethane resin with a cellular composition structure similar to wood and may be handled the same as wood. FLEX is made in two formulations. Original FLEX is priced in our catalog. ZFlex is an upgrade which is stronger, more durable and offers greater flexibility. Pricing is by quote. Either may be used in interior or exterior applications. FLEX is pre-primed for superior paint and stain adhesion. Many of the profiles are available in long lineal footage. Small, non-radius profiles up to 2" wide can be ordered up to 100' lengths. Profiles up to 3-1/2" wide are available up to 75' lengths. Profiles not available in long lineal are mostly available in 12' lengths with some exceptions. FLEX has an excellent memory. After laying on a flat surface for a short period of time, depending on temperature, it will return to the shape in which it was originally molded, allowing for ease of installation.

I. Casing - by the Lineal Foot

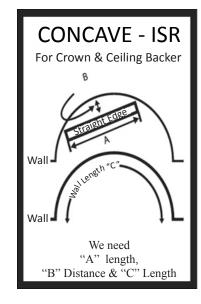


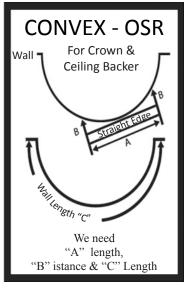




- A. Indicate Length of Molding (sold by the foot)
 Min. 5' long; Max. 12' per piece for most profiles
- B. Specify type of curve (Half Circle, Eyebrow, Ellipse, Gothic, Oval or Round)
- C. Half Circle-Specify Radius; Eyebrow (segment): Specify height & width of arch. All other designs require a template.
- D. Specify Oak Grain or No Grain (all molds are not available in both grain and no-grain)
- E. Order wood Corner blocks.
 (Mitered Flex to Wood casing may not exactly match)
- F. Many more profiles are available than are shown on the preceding pages. See our web site for a complete list.

II. Crown Mouldings need to be pre-bent during production so please specify the following when placing an order:





- A. Convex (Outside Radius) or Concave (Inside Radius) see pictures. IMPORTANT: Please specify clearly if the crown is being used for a dormer application or a Tudor style (ski slope) roof.
- **B.** How is the crown being installed? Identify the top (the part against the ceiling) and the bottom (the part against the wall) of the profile.
- C. The radius of the wall or ceiling. The radius can be calculated by providing the width and rise. Please provide dimensions A, B and C from the diagram.
- **D.** If you are using a crown backer such as a ceiling plate or wall plate. Ceiling plates must be pre-bent, while wall plates use striaght pieces.

Flexible Resin Mouldings for Curved Applications

III. Baseboards, Shoe, Chair Rails & Dentil

- A. If resin baseboards, chair rails or dentils are being used as a base or below crown moulding on a wall, then they do not need to be precast to any radius. They are sold as "straights" and only lineal footage is needed.
- B. Indicate length (sold by the foot)Min. 5' long;
- C. Specify Oak Grain or No Grain (check for availability)

BB610 BB620 BB105 BB100 BB129 BB907

IV. S4S

S4S - may be used in curved jamb, baseboard or chair rail applications. For radius applications please contact our offi ce.
Stock & Special Order Sizes: see store.bbwood.com

Machinable Blanks - may be run through your moulder. Available up to 2" thick (min 1/2"), 12" wide (min 2" wide) and 5' to 12'0" long. Call for quotation.

V. Backbands

- A. Indicate diameter or radius of main casing and type of curve.
- B. Indicate length of Mould (sold by the foot)
- Min. 5' long; Max. 12' per piece for most profiles
- C. Specify Oak or No Grain

Finishing Flex Mouldings

To Paint

Wipe surface clean with paint thinner or mild solvent. Sand lightly. If using filler use hard plastic resin filler and sand. Do not paint before installation. All paints work well.

To Stain

Stain-Grade is the same composition as the smooth paint grade. The wood grain pattern allows FLEX to be finished to match wood mouldings in various hardwoods. Gelled stains or those with heavy pigments work best. Some traditional wood stains will not provide a quality job.

We strongly recommend that first-time users practice on a piece of scrap FLEX before applying a finished coat.

- 1. Clean surface prior to staining
- 2. Fill nail holes prior to staining with resin filler.
- Wipe on stain and remove excess with cloth and dry brush color light or dark.
- 4. Clear coat over stain using spray application only.
- 5. Do not brush or sand between coats.
- Achieving light natural wood colors may require stain tinting and glazing techniques.

Installation Instructions

All flexible mouldings are sensitive to temperature. At temperatures below 70 degrees, the moulding will become more rigid. At temperatures above one hundred degrees, the material will soften and tear more easily than normal. Once installed, the product will not be affected by extreme temperatures. Extra care is advisable when installing at very high or low temperatures. Flex Mouldings can be nailed without pre-drilling.

It is necessary to use a quality construction adhesive before nailing. Run a continuous line of adhesive when applying.

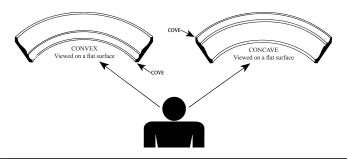
When parts are received at the job site they should be removed from the carton, bent backwards and put in the sun, heated room or oven. FLEX parts have an excellent memory. After thirty to forty-five minutes the part will return to the shape it was originally formed and be easier to install.

When flattened, base and case mouldings are easy to identify. Crown mouldings have proven to be confusing for the first time user. Below you will find a drawing showing how to tell concave from convex preformed crown mouldings. Concave pre-formed crown mouldings appear to be formed upside down. Upon installation you will discover they are made correctly and will fit properly.

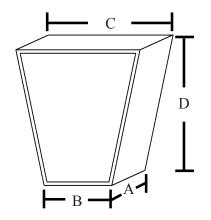
- Using adhesive, mastic or resin epoxy glue alone produces best fastening results
- The best fastening way is to nail through a block of wood placed over face of moulding and remove nail and block after adhesive cures
- Surface protrusion defects can occur if nails are paced too close to edges.
- Surface depression defects can occur if nails are not deep enough or at least 1/3 of material thickness depth.
- Glue joints with any fast cure resin or epoxy glue
- Do not use wood glue
- · Repair cracks or breaks with epoxy glue

For a convex application the detail going against the wall will be on the bottom of the arch, when viewed as illustrated below.

For a concave application the detail will be on the top of the arch, when viewed as illustrated below.



Keystones - Stock



Key 031A=1"; B=2"; C=4"; D=4-1/2" Fits casings up to 13/16" x 2-1/2" to 3-1/2"

Key 032A=1"; B=2-1/2";
C=4-1/2"; D=5"
Fits casings up to 13/16" x 3-1/2" to 4"

Key 033A=1-3/4"; B=3";
C=5-1/2"; D=6"
Fits casings up to
1-1/2" x 4" to 5-1/2"

KEY031-033 are stocked in Poplar and Red Oak

Custom Keystones





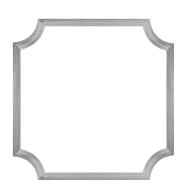


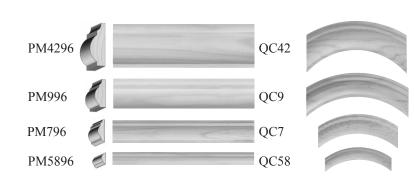
2-1/2" x 8" x 9-1/2" for casings up to 6-1/2" wide



Resin Keystone B=4"; C=6-1/2"; D=8" for casings 1-1/2" x 4-1/2" to 7"

Pine Radius Corner Panel Mold





Item	Specie	Description
QC58	PINE	Quarter Circle 7/32" x 17/32" x 2-1/16" Radius-45 Degree Miter
PM5896	PINE	7/32" x 17/32" x 96"
QC7	PINE	Quarter Circle 5/16" x 7/8" x 3-7/8" Radius-45 Degree Miter
PM796	PINE	5/16" x 7/8" x 96"
QC9	PINE	Quarter Circle 17/32" x 1-3/16" X 3-7/8"-Radius-45 Degree Miter
CQC9	PINE	Ceiling Quarter Circle 17/32" x 1-3/16" X 24" Radius-45 Degree Miter
PM996	PINE	17/32" x 1-3/16" X 96"
QC42	PINE	Quarter Circle 11/16" x 1-3/4" x 4-1/2" Radius-45 Degree Miter
CQC42	PINE	Ceiling Quarter Circle 11/16" x 1-3/4" x 24" Radius-45 Degree Miter
PM4296	PINE	11/16" x 1-3/4" x 96"

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B&B Wood Products inc.

26301 Richmond Road, Bedford Hts, OH 44146-1488 216-292-6555 / E-mail: info@bbwood.com

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