

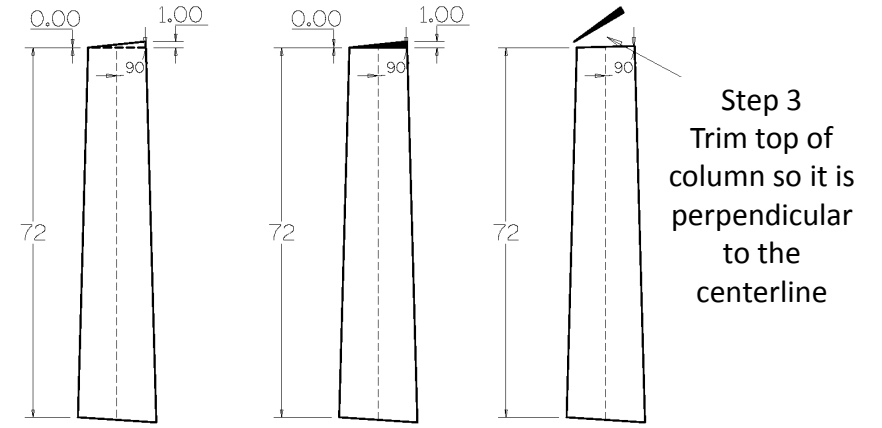
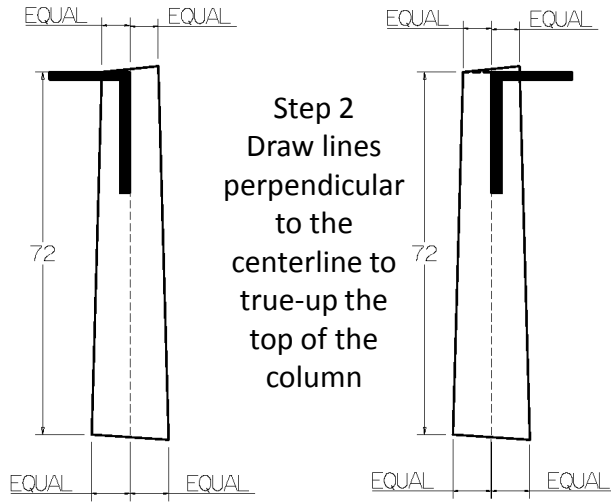
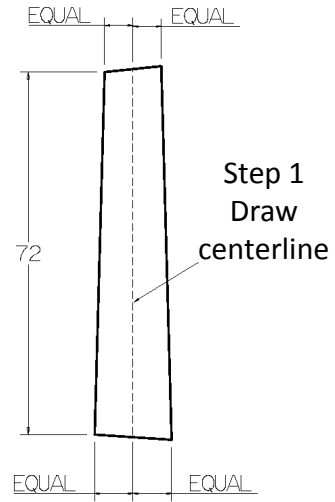
HB&G Permacast Craftsman columns beautifully enhance any Arts & Crafts style house. They have a limited lifetime warranty, and all the great performance features of our round and square Permacast columns. They are load-bearing, low maintenance, weather and insect-proof, and ready to prime and paint.

Permacast Craftsman columns are square in shape and taper to a narrower width at the top. All Permacast columns are made in molds. Because of this manufacturing process, there can be some slight unevenness on the top and bottom of the column when it comes out of the mold. This is called being “out of true”. As a result, the top (and if not being cut shorter, the bottom) of each Permacast Craftsman column needs to be checked, and if necessary, “trued-up” before fitting it for installation.

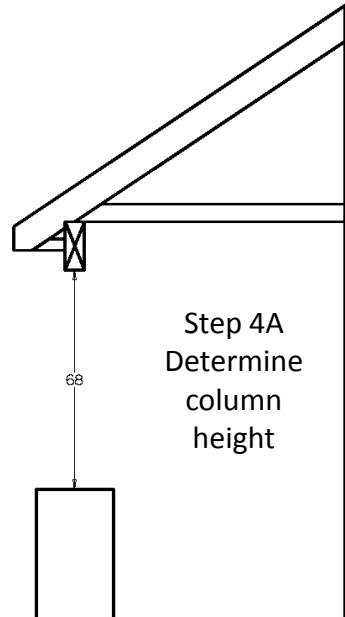
When truing-up the top of the column, you will want to remove the smallest amount of material possible. Cutting material away at the top of a Craftsman columns leaves the remaining column shaft wider at the top than previously, and if too much material is removed, the column capital may no longer fit.

The following illustrations describe the processes to follow when fitting a Craftsman column to a pedestal with a top that is level, and when fitting it to a pedestal with a top that is out of level. **Note:** In the accompanying CAD drawings, the “uneven-at-the-top-and-bottom” conditions have been exaggerated for illustrative purposes.

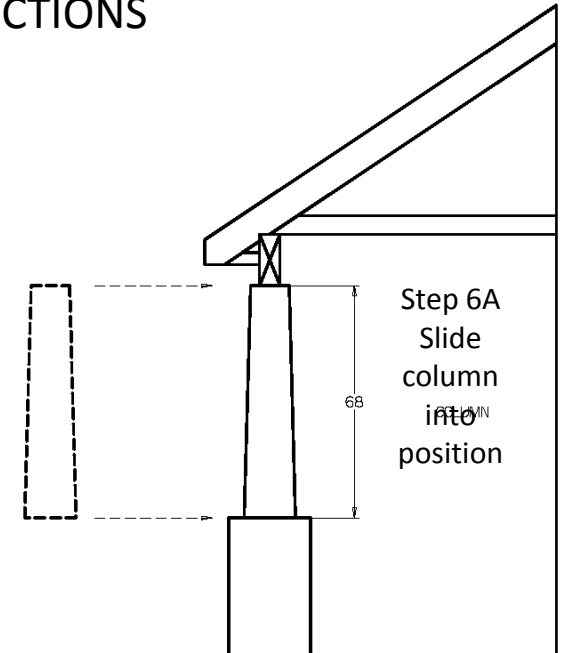
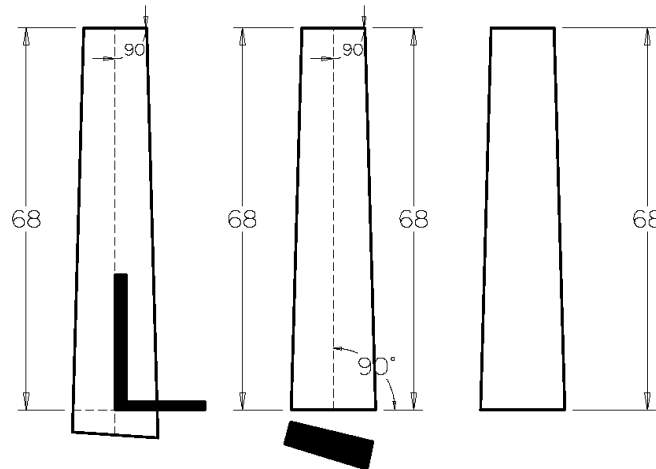
FOLLOW STEPS 1-3 FOR ALL INSTALLATION CONDITIONS



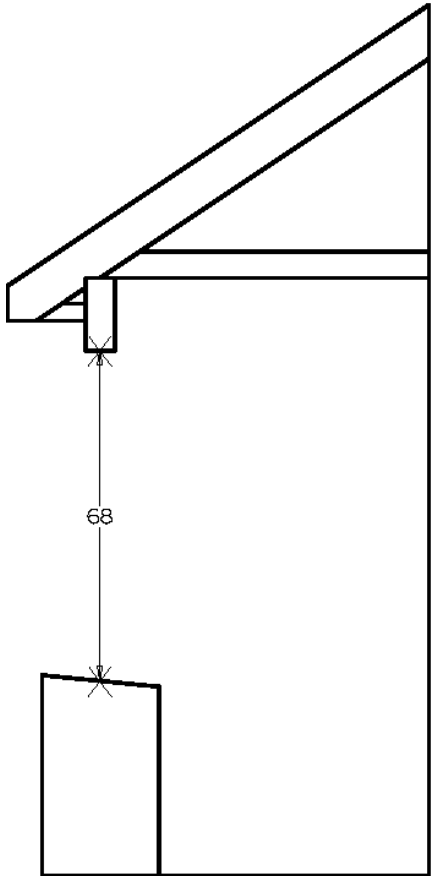
FOLLOW STEPS 4A-6A WHEN PEDESTAL TOP IS LEVEL IN ALL DIRECTIONS



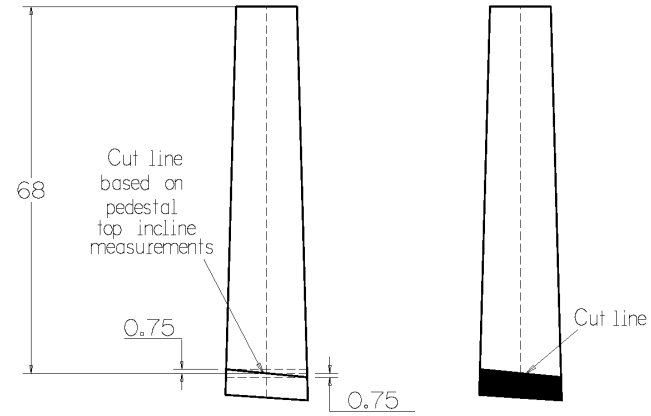
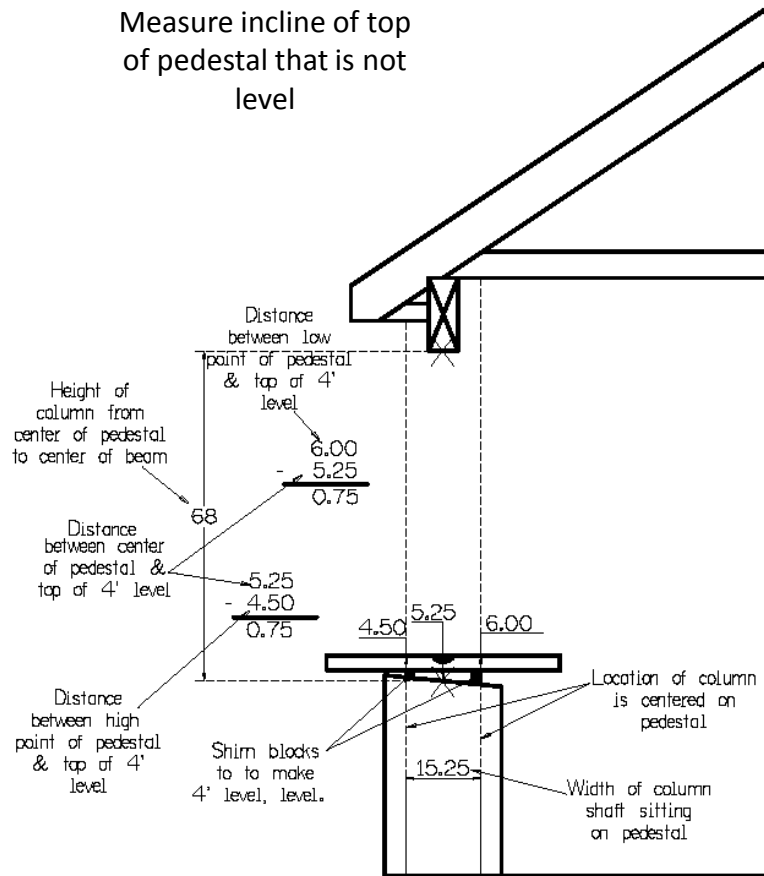
Step 5A
If pedestal is level, follow these illustrations to cut column to final length



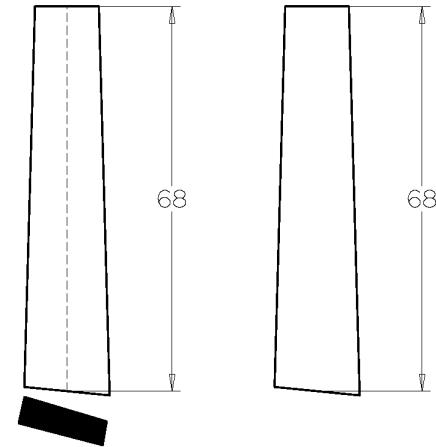
FOLLOW STEPS 4B-6B WHEN PEDESTAL TOP IS OUT OF LEVEL



Step 4B
Measure incline of top of pedestal that is not level



Step 5B
Layout cut line based on pedestal top incline measurements



Step 6B
Slide column into position

