

# DOOR SURROUND KIT

## INSTALLATION INSTRUCTIONS



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Please note the product has come from the factory pre-primed. The product must have a finish coat applied either prior to or after installation. Painting prior to installation will require patching of fastener holes and touch up of paint.

### Materials needed:

- Tape Measure
- Framing Square
- Hammer
- Screwdriver
- Miter Saw
- Nail Countersink
- Caulk Gun
- Exterior Grade Caulk
- Pencil
- Safety Glasses
- Polyurethane Compatible Adhesive
- Polyurethane Compatible Filler
- Sandpaper
- Corrosion-Resistant Fasteners

### 1. Measure and Cut Pilaster to Fit

A) Dry fit the crosshead and pilasters to determine if a height adjustment is needed. If necessary, cut the pilaster from the bottom

### 2. Install Crosshead

A) Install the crosshead above the door, ensuring it is centered and level, using non-corrosive fasteners and polyurethane compatible adhesive.

### 3. Install Keystone (If your kit came with a loose keystone, if not move to Step 4)

A) Attach the keystone to the center of the crosshead using non-corrosive fasteners and polyurethane compatible adhesive.

### 4. Pilasters

A) Install the pilasters using non-corrosive fasteners and polyurethane compatible adhesive.

### 5. Fill all fastener holes and paint with acrylic latex paint.

**NOTE:** The stone surround ships as three 96" long lineals and a keystone. The installer must cut to length along with mitering the corners to fit around the door.

### General Installation Notes

Any adhesives, sealants, fillers or paint used must be compatible with the material that is being installed (*see manufacturer's recommendations in the Finishing and Adhesives section below*). Always use corrosion-resistant mechanical nails or screws along with manufacturer's recommended adhesive product when installing all Fypon products. This combination provides a secure, long-lasting bond. Countersink all fasteners about  $\frac{1}{8}$ " and fill with product compatible filler. Exterior installations should be finished using a manufacturer's recommended caulk to prevent water infiltration behind siding, windows and doors. Some exterior installations, in particular new construction before siding is applied, may require a J-channel and/or flashing to prevent water infiltration. Installers must determine which installation technique is best for the specific situation.

### Finishing and Adhesives

**Polyurethane (PUR)** – Fypon polyurethane products are factory primed. Depending on product location, always use interior/exterior-grade, PUR compatible adhesives, sealants, and fillers when installing Fypon products. Consult the manufacturer's recommendations for your particular climate and the substrate you are installing to.

**Cellular PVC** – Depending on product location, always use interior/exterior-grade, PVC compatible adhesives, sealants, and fillers when installing Fypon products. Consult the manufacturer's recommendations for your particular climate and the substrate you are installing to. If painting is desired, a 100% acrylic latex paint with a Light Reflectance Value (LRV) of 55% or higher must be used. **Applying paint with an LRV of 54% or lower will void the warranty.**

### IMPORTANT:

Please read these installation guidelines thoroughly before beginning installation. Please note that these guidelines are provided only to assist with the installation of Fypon moulding and millwork products. Modified procedures may be required in order to meet specific situations, unique applications and local building codes. The manufacturer does not, under any circumstances, warrant the installation of its products. Be sure to wear appropriate protective clothing, gloves and safety glasses when working with any tools. Installer should check for and relocate all electrical wiring within the proposed installation area, as needed (be sure to disconnect all electric power before working with any electrical wiring and follow all applicable local electrical codes and safety procedures).